

Date: Thursday, 06/11/2008 2:20:53 PM  
User: Linda Lacelle

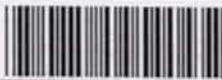
## Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SIGN ASSEMBLY		
Job Number	: 43242			Part Number	: D31183		
Estimate Number	: 10087			Drawing Number	: D3118 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 06/11/2008	S.O. No.	:	Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 13/11/2008	Qty:	10
Previous Run	: 42509			Um:	Each		
Written By	:						
Checked & Approved By	:						
Comment	: Est. A: 02.05.15 New Issue NG						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 <b>Comment:</b> PURCHASING Issue P/O: <u>7527</u> <i>C 08/11/06</i> <u>12</u> Seal as per dwg D3118 Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107 Material release note required Sign should be self luminous to min. brightness of 160 microlamberts
2.0	212072637107	Sign Assembly
		 <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Sign Assembly
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		 <b>Comment:</b> DIMENSIONAL CHECK Check dims to dwg and certification attached
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST66</u> <i>S 08/12/18 X0</i>

W/O:

## WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

Date: Thursday, 06/11/2008 2:20:53 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 43242

Part Number: D31183

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



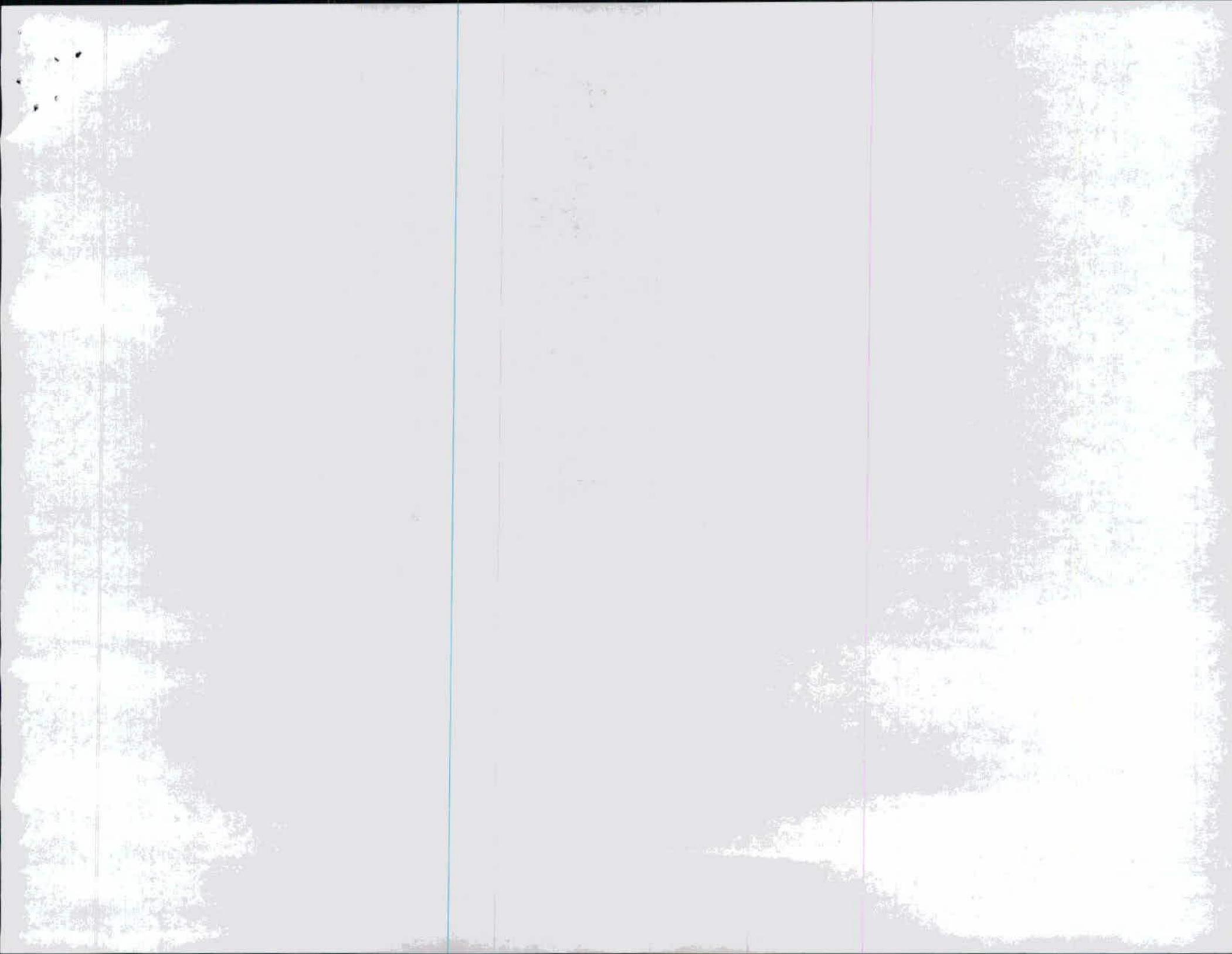
Comment: FINAL INSPECTION/W/O RELEASE

08/12/19 JJ

Job Completion

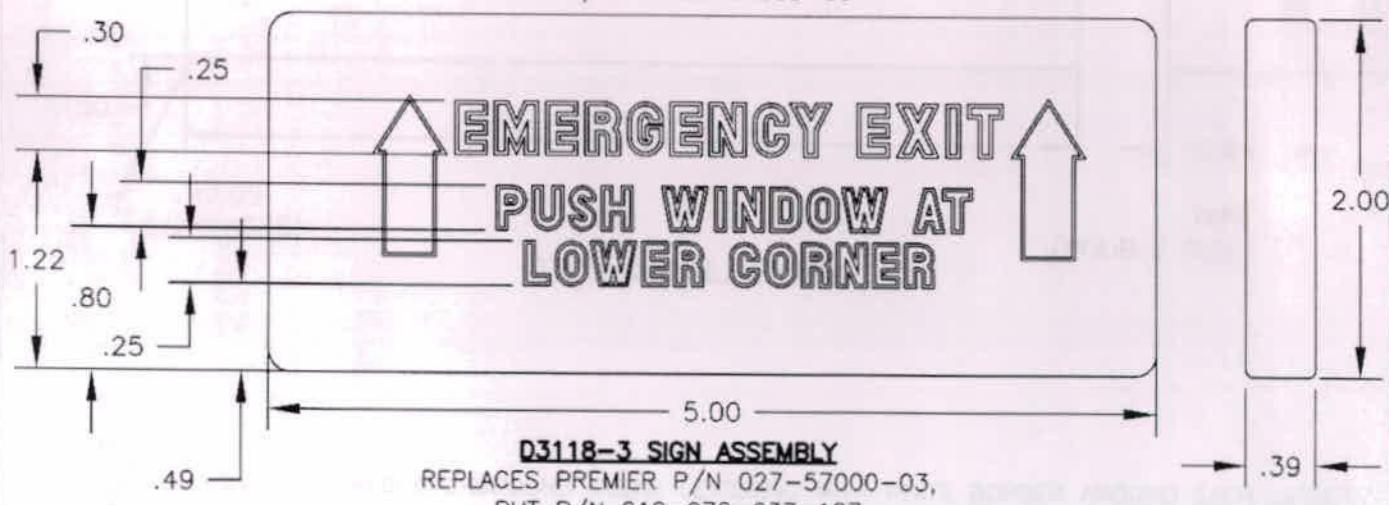
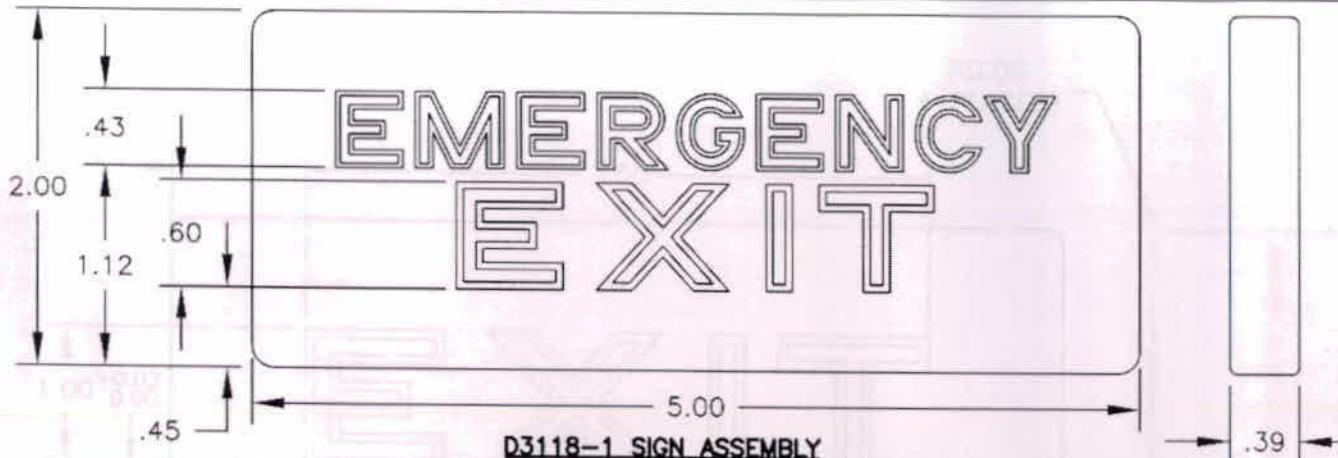


MF 08-12-18



**DART**

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

**RELEASED**  
15.03.05 *RF***NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

*Wb 4322*



Self-Powered Lighting

Self-Powered Lighting, Inc.  
31 Waterloo Avenue  
P.O. Box 657  
Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

Page Number: 1

Primary P.O.: PO00007527

SSI ID #: 0007097

Order Date: 11/10/2008

Ship Date: 12/4/2008

## PACK SLIP

SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKSBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
56183-11433	FED EX EXPRESS	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
AC/4-ZZ	AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER 3.7ci BHT212-072-637-107	0.137	12.00	10	2

SERIAL NUMBERS A08-4522-A08-4533

Check box if serial number(s) are the same, else fill in range Beg # A08-4522 End # A08-4531

SHIP 12/4 OR B4

SHIP CUST FED EX P1 ACC'T NUMBER 1517-9324-0

S  
0812118

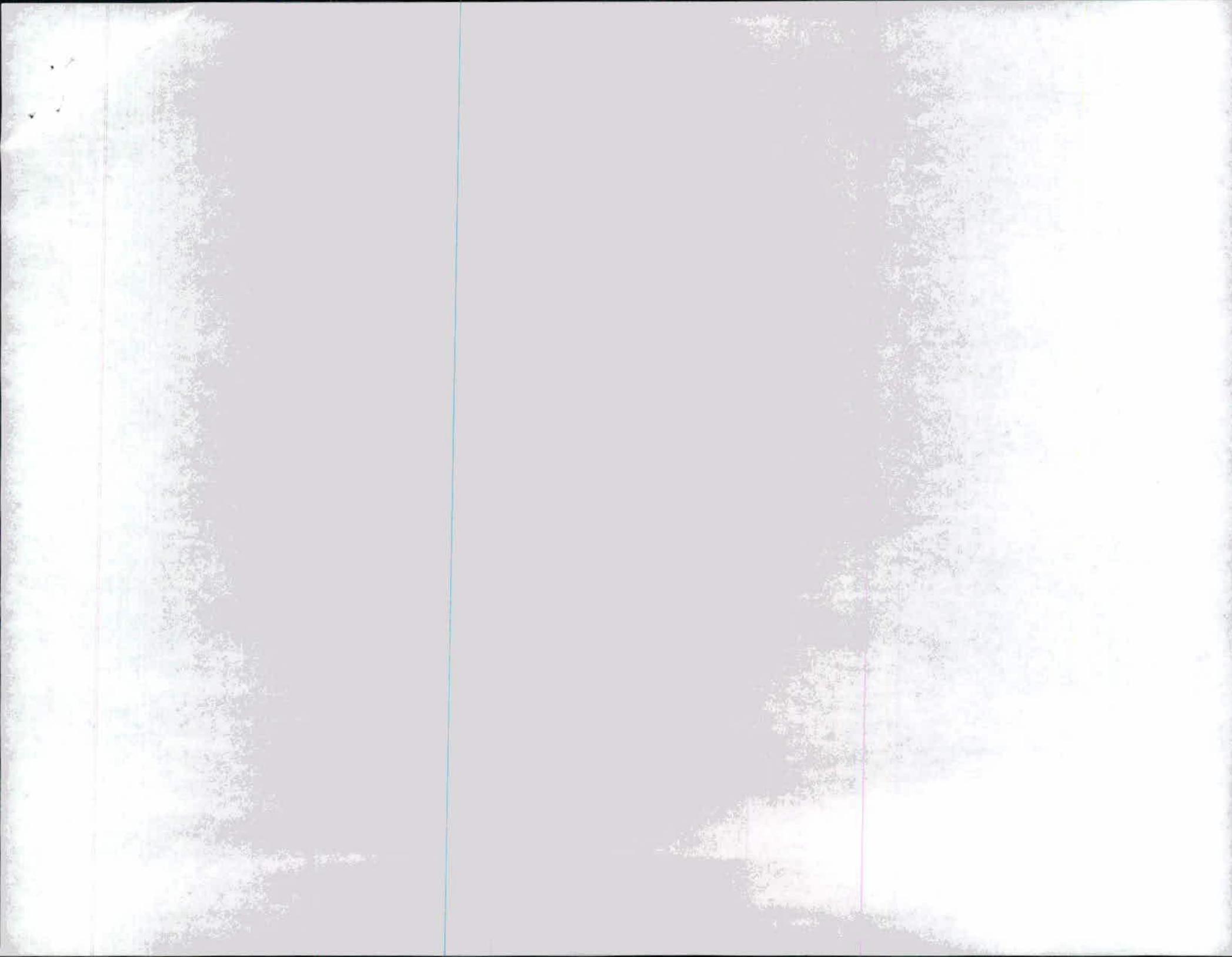
SHIELD SOURCE INCORPORATED

This package conforms to the conditions and  
limitations specified in 49 CFR 173.424 for radioactive  
material, excepted package - Instruments or Articles, UN2911.

TOTAL BOXES: 1 TOTAL WEIGHT: 51bs/ea.

END USER INFO:

DART AEROSPACE LTD, MAINTENANCE  
1270 ABERDEEN STREET HAWKSBURY, ON K6A 1K7 CANADA





Self-Powered Lighting

31 WATERLOO AVE., PO BOX 657  
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

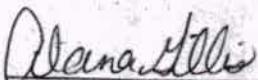
Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : P000007527	SPL Order # : 56183-11433
PNR : AC/4-ZZ	S/N : A08-4522-A08-4531
Customer PNR:	Qty. Shipped: 10

5/12/08

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

- In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.
- In addition, the above referenced Part Number conforms to the Drawing.
- In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By:

  
Dana Ellis

Q.C. Personnel



Date: Dec 16, 2008

